**AGGRESSIVE ENVIRONMEN** 



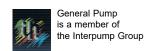
\*Shown in right hand configuration. Designate "L" when ordering. EX: EWM1815SL

#### **FEATURES**

- 316 Stainless Steel fluid end for superior corrosion protection
- Designed for use in salt water applications
- Solid ceramic plungers with advanced surface finish assure durability and longevity.
- Compact design offers solutions to space limitations
- Nickel-plated crankcase
- .945 in./24 mm Solid Shaft

### **SPECIFICATIONS**

Pump Model	EWM1815S	EWM2515S	EWM4215S		
Maximum Volume	1.8 GPM	2.5 GPM	4.2 GPM		
Maximum Discharge Pressure	1,500 PSI				
Maximum Pump Speed	1750 RPM				
Rated Inlet Pressure	125 PSI				
Plunger Bore (in / mm)	.709/18 mm				
Plunger Stroke (in / mm)	.236 in/6 mm .315 in/8 mm		.484 in/12.3 mm		
Crankcase Oil Capacity	8.5 oz.				
Maximum Fluid Temperature	185º F				
Inlet Port Thread	1/2" NPT-F				
Discharge Port Thread	3/8" NPT-F				
Shaft Diameter	.945 in./24 mm				
Weight	13.2 lbs.				
Dimensions	7.5" x 8.2" x 3.8"				

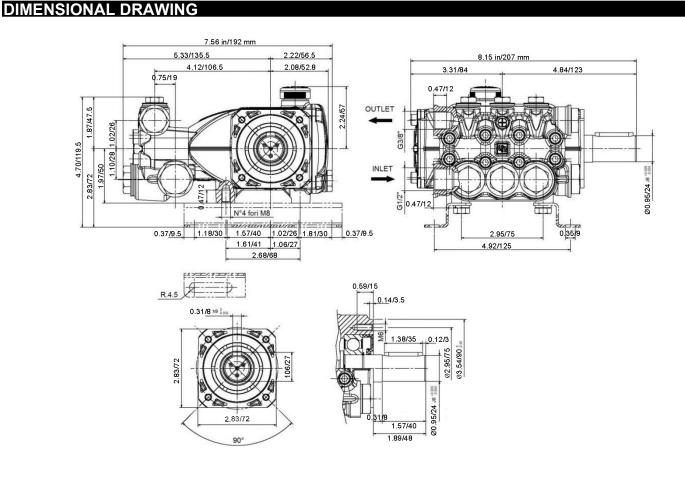






## **MAY 1, 2019 and LATER**

# 24 mm Solid Shaft



#### SAFETY PROCEDURE & WARNINGS



WARNING: High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices properly could result in personal injury or damage to pump or property. GP does not assume any liability or responsibility for the operation of the user's high pressure system.



During use, never exceed the maximum values of pressure, flow rate and temperature as stated in this document.



Maintenance and repair must be carried out by qualified and authorized staff only. Replace the filter parts with original spare parts only.



From time to time, it is necessary to check that the parts which are under pressure do not show cracks and/or leakages; the frequency of this check depends on the actual use. Inspect and clean the screen regularly.

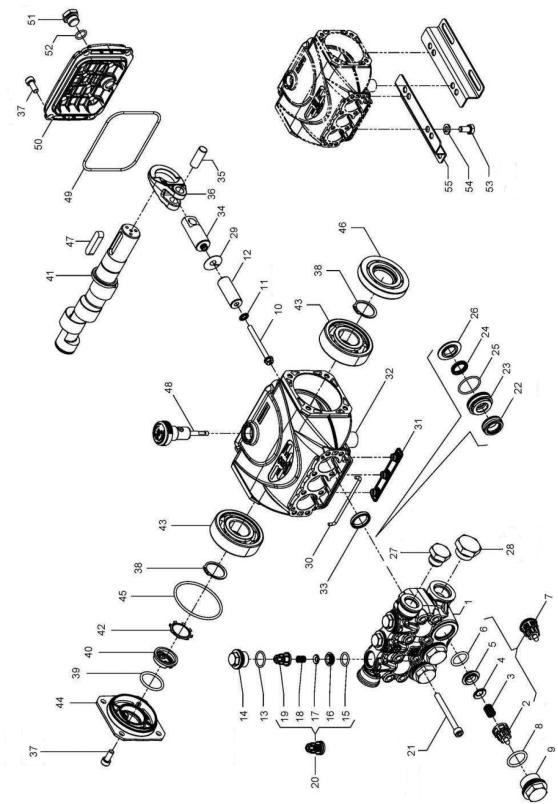
# **EWM Series**

24 mm Solid Shaft

## GENERAL PUMP A member of the Interpump Group

# **MAY 1, 2019 and LATER**

## **EXPLODED VIEW**



# **EWM Series**

## 24 mm Solid Shaft

## GENERAL PUMP A member of the Interpump Group

# **MAY 1, 2019 and LATER**

#### **PARTS LIST**

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Item	Part #	Description	QTY.
1	53121536	Manifold, Ø 18	
2	36202551	Valve Cage	
3	94737300	Spring, 9.4x14.8mm, SS	
4	36200176	Sperical Valve	
5	36203666	Valve Seat, SS	3
6	701115	O-ring, Ø17.13x2.62	3
7	36713001	Valve Assembly	3
8	701002	O-ring, Ø 20.24x2.62	3
9	98221420	Plug, M24x1.5x13.2	3
10	99169000	Plunger Bolt, M5x55	3
11	96690500	Washer, Ø 5x11.5x0.4	3
12	63040509	Plunger, Ø 18x38.5	3
13	701016	O-ring, Ø15.60x1.78	3
14	98213720	Plug, M18x1.5x10	3
15	90367400	O-ring, Ø 12x2	3
16	53211166	Valve Seat	3
17	36211276	Poppet Valve, Outlet	3
18	94733300	Spring, Ø6.8x10.8	3
19	36211151	Valve Cage, Outlet	
20	36724501	Valve Assembly	3
21	99199200	Screw, M6x60	8
22	90221000	Seal, HP, HT, 18 X 28 X 10	3
23	53210956	Seal Case,18MM,	3
24	90220000	Seal, LP, 18.0x22.5	3
25	90360400	O-Ring, Ø 25.12x1.78	3
26	53211056	Support, Ring, 18MM	3
27	98218000	Plug, G3/8"x13	1
28	98218000	Plug. G1/2"x10	1
29	96699000	Washer, Ø 7.5x23x.5	3
30	53210382	Gasket, Ø 3.0x85	1
31	58210451	Cover, Drip	1
32	53010122	Crankcase Housing, EWM, Nickel Plated	1

Item	Part #	Description	QTY.
33	90159300	Oil Seal, Ø18x24x4	3
34	53050166	Plunger Guide	3
35	97733800	Wrist Pin, Ø10x26.5	3
36	53030022	Connecting Rod	3
37	99183800	Screw, M6x14	8
38	90063500	Stop Ring, A25	2
39	90385900	O-ring, Ø25.07x2.62	1
40	53210851	Oil Sight Glass	
	60020465 Crankshaft, EWM1815S		
41	60020965	Crankshaft, EWM2515S	
	53021135	Crankshaft, EWM4215S	1
42	90067100	Stop Ring, ZJ30	1
43	91832800	Crankshaft Bearing	1
44	53150122	Cover, Case	1
45	90389800	O-ring, Ø56.82x2.62	1
46	90164100	Ring, Ø25.0x62.0x10.0	1
47	91489200	Tab, 8.0x7.0x35.0	
48	98210800	Dipstick, G3/8"x45	
49	90391700	O-ring, Ø88.57x2.62	
50	53160122	Back Cover,	
51	98204000	Plug, G1/4"x9	
52	90358500	O-ring, Ø10.82x1.78	
53	99303700	Screw, M8x16	
54	96701600	Washer, Ø8.4x14.4x2.0	4
55	50200074	Pump Foot	

#### **REPAIR KITS TORQUE SPECS\***

KIT NO.	K341	K334	K311	K335	K336	K382	K384
ITEM NO'S INCLUDED IN KIT	2, 3, 4, 5, 6, (7)	15, 16, 17, 18, 19 (20)	33	8, 9	13, 14	22, 24, 25	22, 23, 24, 25, 26
NUMBER OF ASSEMBLIES IN KIT	3	3	3	3	3	3	1

ITEM	Ft-lbs	Nm
9	59.0	80
10	4.4	6
14	44.3	60
21	8.9	12
28	29.5	40
37	7.4	10
51	17.4	20
53	17.4	20

\*Decrease torque by 20% if threads are lubricated.

