

FEATURES

- “HR” anti-corrosion surface treatment on manifold
- New generation seal package
- Dust protection chamber
- Solid ceramic plungers
- Oversized plunger guide
- Optimized inlet and outlet valves
- Oversized crankcase
- Hollow shaft, flanged for direct couple to gasoline engines (SAE J609A)

**SPECIFICATIONS**

Pump Model	ET1505G6	ET1506G6	ET1507G6	ET1508G6
Maximum Volume	2.1 GPM	2.9 GPM	3.2 GPM	3.4 GPM
Maximum Discharge Pressure	2,610 PSI			
Horsepower	5.7 GHP	7.7 GHP	8.6 GHP	9.1 GHP
Maximum Pump Speed	3400 RPM			
Maximum Inlet Pressure	125 PSI			
Max. Inlet Vacuum	Flooded			
Plunger Bore (in / mm)	.591 in./15 mm			
Plunger Stroke (in / mm)	.197 in./5 mm	.256 in./6.5 mm	.283 in./7.2 mm	.315 in./8 mm
Oil Capacity	8.5 oz.			
Maximum Fluid Temperature	165° F			
Inlet Port Thread	1/2"-14 BSP-F			
Discharge Port Thread	3/8"-19 BSP-F			
Shaft Diameter	Hollow, 3/4"/19.05 mm			
Weight	11.0 lbs.			
Dimensions - Nominal	7.4" x 7.7" x 3.3"			



General Pump
is a member of
the Interpump Group



Ref 300968 Rev. F
05-22



Instructions and Recommendations for the Installation of *ET Series Pumps*

Maximum temperature of the water through the pump is 165°F (73°C).

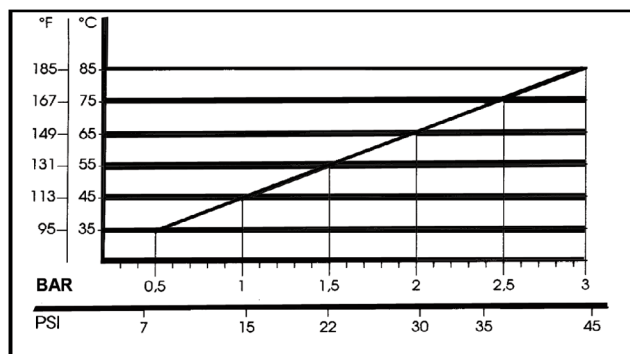
In order to obtain maximum performance in terms of duration of seals and valves, it is necessary to respect a few simple rules, as follows:

1) **In order to avoid damage caused by cavitation, the pump must be pressure fed.**

The higher the inlet pressure, the longer the life of the wet end of the pump.

When working at 165°F (73°C), the minimum feed pressure - measured directly in the inlet port of the pump when it is working - is 45 psi (3 bar).

The minimum feed pressure according to the different temperatures are:



Naturally, if the application allows for feeding the pump with 45 psi (3 bar) even at low temperatures (for example: 115°F/45°C the life of the wet end of the pump will be even longer.

2) **The plumbing which feeds the pump must be of a diameter at least equal to the inlet port.**

Also, follow the suggestions below:

a) Make the plumbing as short and straight as possible, preferably in an upward direction to facilitate the expulsion of eventual air bubbles naturally if compatible with the requirements of the system.

b) It is always useful to put a filter at the inlet with capacity of 4 to 5 times the flow of

the pump, for example for a 4 gpm (15 l/min) pump, put a filter from 16 to 20 gpm (60-75 l/min). The mesh size suitable for this application is 0.016" (.4 mm).

c) It is extremely important to put a pressure switch on the suction port of the pump, and in any case downstream from the filter, so that it can stop the pump should the feed pressure drop by 20% due to the filter clogging or failure of the feed pump, etc.

3) **Change of oil**

We recommend the **first oil change after the first 50 hours**, with the **pump stopped** and the **oil still warm**.

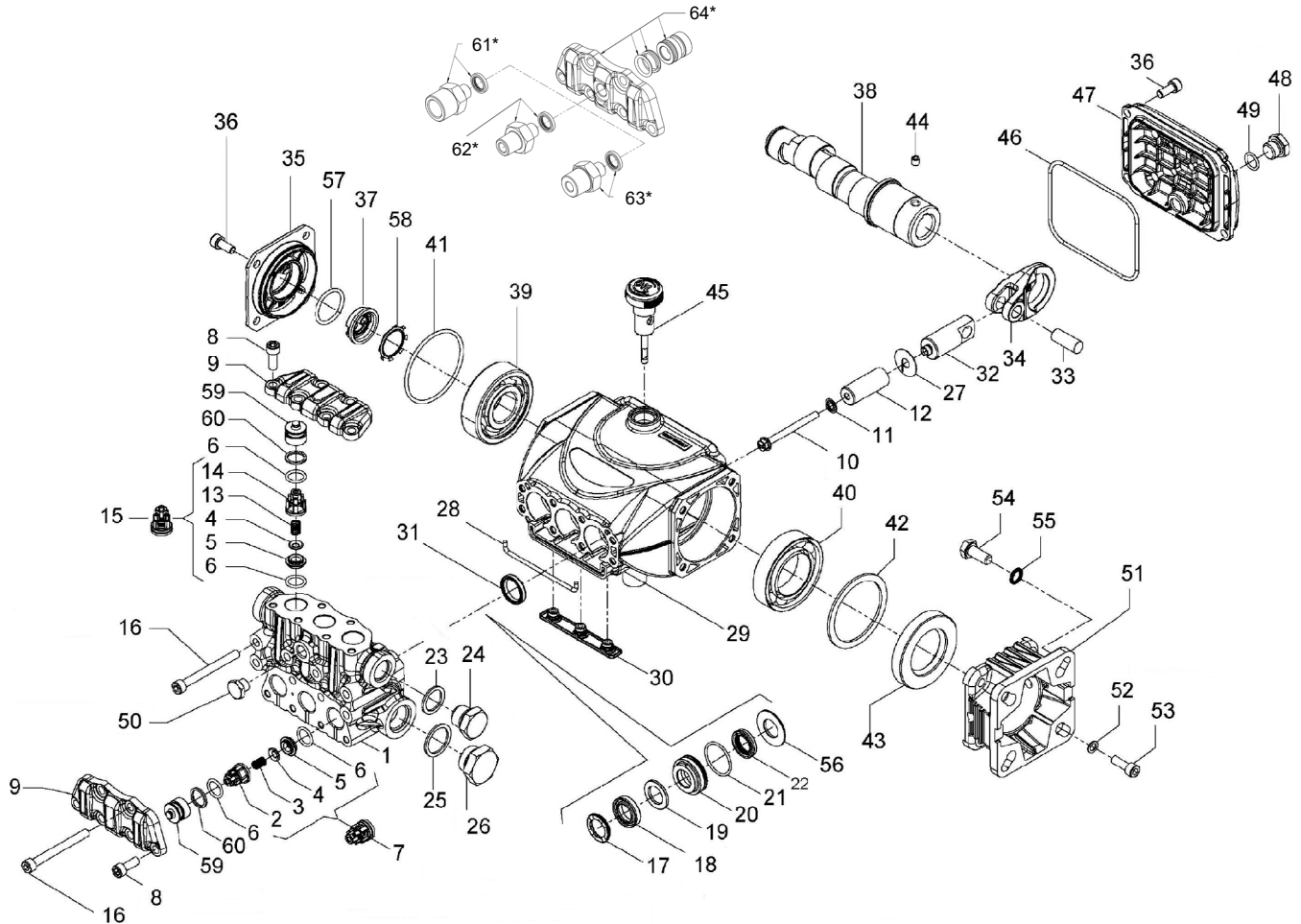
This change is not recommended because the oil has lost its properties, but rather to eliminate the impurities that have gotten into the oil during the running-in phase. If these impurities are not removed, but are allowed to remain in the oil, they *may cause premature wear* to the moving parts and the oil seals. **After this initial change, the oil can then be changed every three months or 300 hours of operation thereafter.**

Please note: If the pump works in conditions with high humidity and with sharp temperature changes, it is possible that condensation will appear inside the crankcase, which mixing with the oil can change its properties. This is easy to see because the oil changes to a white, milky color.

If the pump does not have excessive water leaking from the packings, and the oil becomes milky, the oil has to be changed more frequently. The percentage of water in the oil must not exceed 20%.

Use oil per the following chart:

CHART OF COMPATIBLE OILS SAE15W40	
General Pump	Series 100
BP	VISCO 2000
CASTROL	CWX
MOBIL	SUPER
SHELL	HELIX SUPER
TOTAL	QUARTZ 4000-5000



PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	53122115	Manifold, Ø 15	1	23.	93738000	Washer, Ø17.5x23x1.5	1	42.	60210186	Spacer	1
2.	36211951	Inlet Valve Guide	3	24.	98210050	Plug, 3/8"x13	1	43.	90167500	Ring, Ø 35.0x62.0x10.0	1
3.	94732600	Spring, Ø 6x12	3	25.	96751400	Washer, Ø	1	44.	99179000	Screw, M6x6	1
4.	36211276	Valve, Spherical	6	26.	98218700	Plug, 1/2" BSPx10	1	45.	98210800	Dipstick	1
5.	36211366	Valve Seat	6	27.	96699000	Gasket, Ø 7.5x23x0.5	3	46.	90391700	O-ring, Ø 88.57x2.62	1
6.	90367400	O-ring, Ø 12x2	12	28.	53210382	Gasket, Ø3x85	1	47.	53160022	Rear Cover	1
7.	36722401	Valve Assembly	3	29.	53010022	Crankcase	1	48.	98204250	Plug, G1/4"x9	1
8.	99185400	Screw, M6x16	10	30.	58210451	Drip Cover	1	49.	90358500	O-ring, Ø 10.82x1.78	1
9.	53211815	Valve Cover	2	31.	90159300	Oil Seal, Ø 18x24x4.4	3	50.	98196800	Plug, G1/8"x8	1
10.	99169000	Plunger Bolt, M5x55	3	32.	53050066	Piston Guide	3	51.	10065222	Flange For Gas Engine	1
11.	96690500	Washer, Ø 5x11.5x0.4	3	33.	97733800	Piston Pin, Ø 10x26.5	3	52.	96693800	Washer, Ø 6.4x10.0x0.7	4
12.	53040009	Plunger, Ø 15x38.5	3	34.	53030022	Connecting Rod	3	53.	99186700	Screw, M6x18	4
13.	94733300	Spring, Ø 6.2x10.4	3	35.	53150022	Crankcase Side Cover	1	54.	99273000	Screw, 5/16"x24"	4
14.	36211151	Outlet Valve Cage Guide	3	36.	99183700	Screw, M6x14	8	55.	96701400	Washer, Ø 8.4x13.0x0.7	4
15.	36719301	Complete Outlet Valve	3	37.	53210851	Oil Sight Glass	1	56.	53210670	Seal, Ø 15	3
16.	99199600	Screw, M6x70	8	38.	60026865	Crankshaft, 5 mm (ET1505G6)	1	57.	90385900	O-ring, Ø 25.07x2.62	1
17.	63101051	Head Ring, Ø 15	3		60027165	Crankshaft, 6.5 mm (ET1506G6)	1	58.	90067100	Stop Ring	1
18.	90261100	Packing, Ø 15, HP	3		60027365	Crankshaft, 7.2 mm (ET1507G6)	1	59.	53211970	Inlet/Outlet Valve Cap	6
	710031	Packing, Ø 15, HP (K312H, K313H)	3		60027565	Crankshaft, 8.0 mm (ET1508G6)	1	60.	90509300	Anti-ext. Ring, Ø 16.4x13.2x1.3	6
19.	90508990	Anti-ext. Ring, Ø 15x24x2	3	39.	91832800	Bearing	1	61.*	101162	Kit, ADTR, 1/4"-F, SS, W/Seal	1
20.	53210170	Support Ring, Ø 15	3	40.	91846400	Bearing	1	62.*	101157	Kit, ADTR, 1/4"-M, SS, W/Seal	1
21.	90360400	O-ring, 25.12x1.78	3	41.	90389800	O-ring, Ø 56.82x2.62	1	63.*	101158	Kit, ADTR, 3/8"-K, SS, W/Seal	1
22.	90260800	Packing, Ø 15, LP (K312H, K313H)	3					64.*	K423	Kit, Tapped Valve Plate W/ Valve Spacer & Seals	1

* Optional Parts

** 53150001 Oil Level Indicator Assembled W/O Screws and O-ring

REPAIR KITS

KIT NO.	K309	K311	Ø 15			
			312	312K' (Hot Kit)	K313	K313H' (Hot Kit)
ITEM NO'S INCLUDED IN KIT	2, 3, 4, 5, 6, 13, 14, (7), (15)	31	17, 18, 19, 21, 22	18, 22	17, 18, 19, 20, 21, 22, 56	17, 18, 19, 20, 21, 22, 56
NUMBER OF ASSY'S IN KIT	6	3	3	3	1	3
NO. OF CYLINDERS KIT SERVICES	3	3	3	3	1	3

¹ Note: Seal tools included

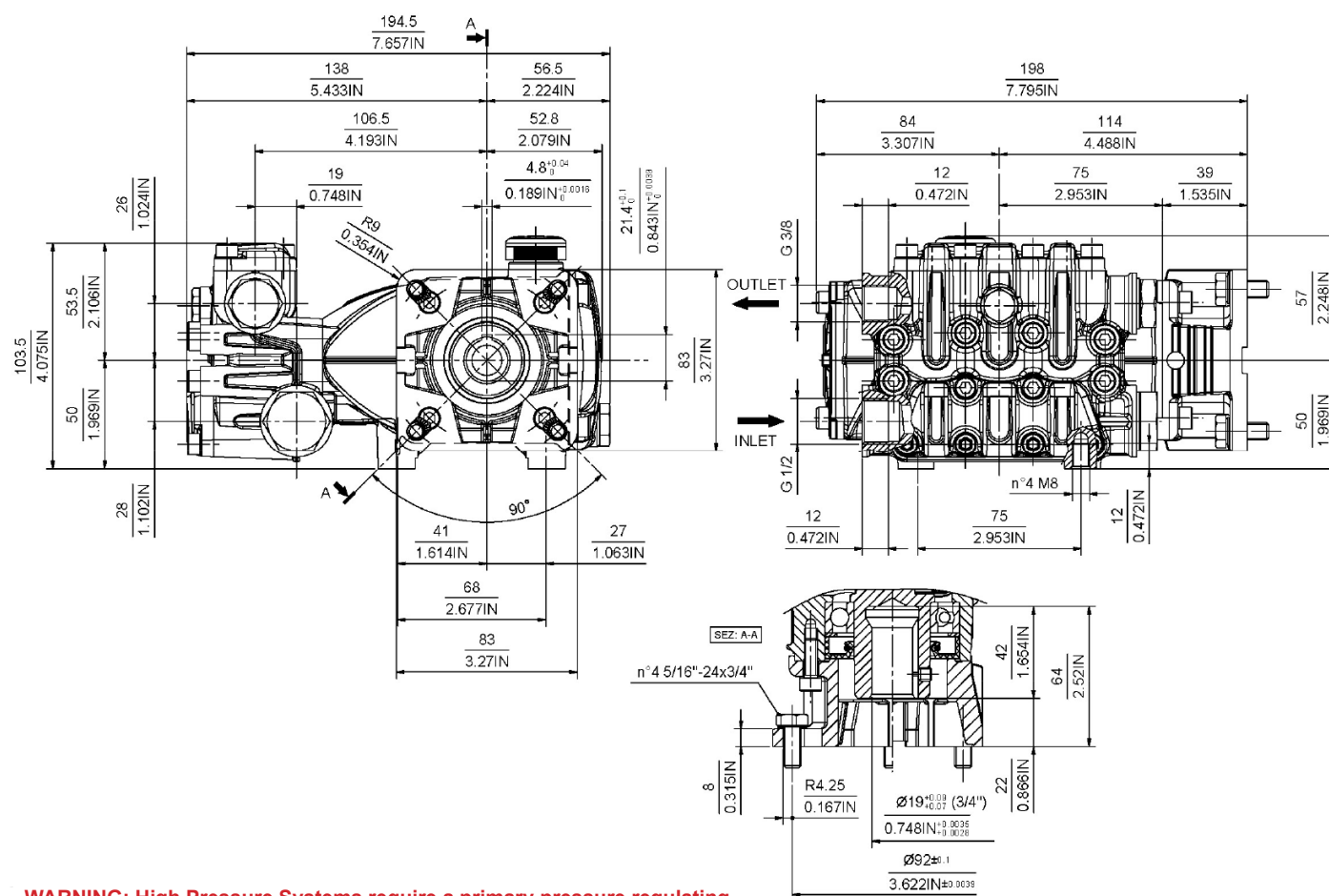
TORQUE SPECS*

Position	Ft.-Lbs.	Nm.
8	8.9	12
10	4.4	6
16	8.9	12
24**	30	40
26	30	40
36	7.4	10
47	14.8	20
50**	9.6	13
53	7.4	10

*Decrease torque by 20% if threads are lubricated.

**Use Loctite 542 Red

DIMENSIONS



WARNING: High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices properly could result in personal injury or damage to pump or property. GP does not assume any liability or responsibility for the operation of the user's high pressure system.