GENERAL PUMP

A member of the Interpump Group

ESN Series

Triplex Plunger Pump, 1" Hollow Shaft, Nickel-Plated, Gas

FEATURES

- 1" Hollow Shaft, Flanged for Gas Engines
- New forged brass (nickel-plated) manifold, increases working pressure to 4,000 PSI
- New plunger guide bushing (patent pending)
- Solid ceramic plungers with dual guide system
- New optimized outlet valves
- Exclusive protection chamber between crankcase and manifold
- New dual lip oil seal

SPECIFICATIONS



Pump Model	ESN1310G	ESN1313G	ESN1510G	ESN1512G			
Maximum Volume	3.43 GPM	3.96 GPM	4.49 GPM	5.28 GPM			
Maximum Discharge Pressure	4,00) PSI	3,625 PSI				
Horsepower	14.0 GHP	14.0 GHP 16.3 GBHP		19.7 GHP			
Maximum Pump Speed		3400 RPM					
Maximum Inlet Pressure		125 PSI					
Plunger Bore (in / mm)	.512 in	/13 mm	.591 in./15 mm				
Plunger Stroke (in / mm)	.394 in./10 mm	.394 in./10 mm .512 in./13 mm		.472 in./12 mm			
Oil Capacity		22 oz. (.65 liters)					
Maximum Fluid Temperature		165º F					
Inlet Port Thread		1/2"-14 BSP-F					
Discharge Port Thread		3/8"-19 BSP-F					
Shaft Diameter		1 in./25.4 mm					
Weight		21 lbs.					
Dimensions - Nominal		10.4" x 10.3" x 4.8"					







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Triplex Plunger Pump, 1" Hollow Shaft, Nickel-Plated, Gas

Instructions and Recommendations for the Installation of $ESN\ Series\ Pumps$

Maximum temperature of the water through the pump is $165^{\circ}F$ (73°C).

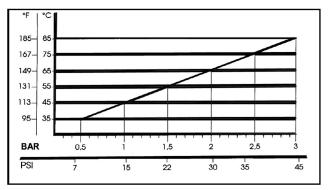
In order to obtain maximum performance in terms of duration of seals and valves, it is necessary to respect a few simple rules, as follows:

1) In order to avoid damage caused by cavitation, the pump must be pressure fed.

The higher the inlet pressure, the longer the life of the wet end of the pump.

When working at 165°F (73°C), the minimum feed pressure - measured directly in the inlet port of the pump when it is working - is 45 psi (3 bar).

The minimum feed pressure according to the different temperatures are:



Naturally, if the application allows for feeding the pump with 45 psi (3 bar) even at low temperatures (for example: 115°F/45°C the life of the wet end of the pump will be even longer.

- 2) The plumbing which feeds the pump must be of a diameter at least equal to the inlet port. Also, follow the suggestions below:
 - a) Make the plumbing as short and straight as possible, preferably in an upward direction to facilitate the expulsion of eventual air bubbles naturally if compatible with the requirements of the system.
 - b) It is always useful to put a filter at the inlet with capacity of 4 to 5 times the flow of

Ref 300953 Rev.D 11-18 the pump, for example for a 4 gpm (15 l/min) pump, put a filter from 16 to 20 gpm (60-75 l/mi)The mesh size suitable for this application is 0.016" (.4 mm).

c) It is extremely important to put a pressure switch on the suction port of the pump, and in any case downstream from the filter, so that it can stop the pump should the feed pressure drop by 20% due to the filter clogging or failure of the feed pump, etc.

3) Change of oil

We recommend the *first oil change after the first 50 hours*, with the *pump stopped* and the *oil still warm*.

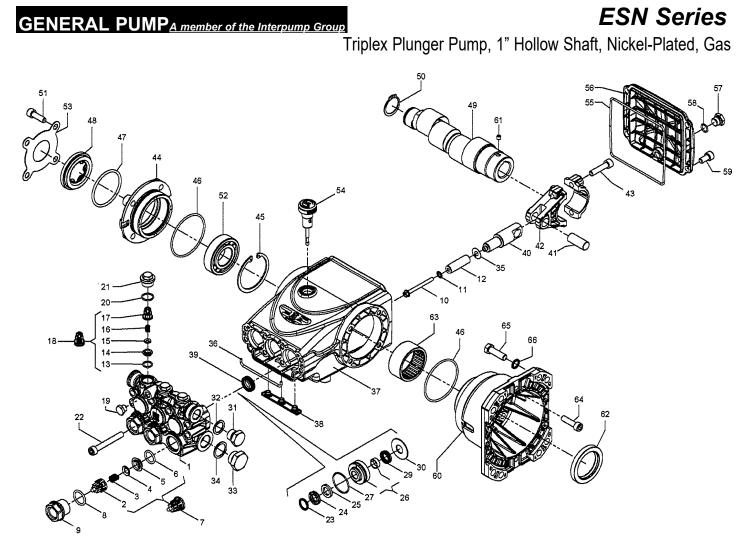
This change is not recommended because the oil has lost its properties, but rather to eliminate the impurities that have gotten into the oil during the running-in phase. If these impurities are not removed, but are allowed to remain in the oil, they *may cause premature wear* to the moving parts and the oil seals. After this initial change, the oil can then be changed every three months or 300 hours of operation thereafter.

Please note: If the pump works in conditions with high humidity and with sharp temperature changes, it is possible that condensation will appear inside the crankcase, which mixing with the oil can change its properties. This is easy to see because the oil changes to a white, milky color.

If the pump does not have excessive water leaking from the packings, and the oil becomes milky, the oil has to be changed more frequently. The percentage of water in the oil must not exceed 20%.

Use oil per the following chart:

CHART OF COMPATIBLE OILS SAE15W40						
General Pump	Series 100					
BP	VISCO 2000					
CASTROL	CWX					
MOBIL	SUPER					
SHELL	HELIX SUPER					
TOTAL	QUARTZ 4000-5000					



PARTS LIST

No. Part No. Description Qty. 1 59121441 Manifold, Ø13 1 2 36202551 Valve Cage 3 3 94767600 Spring, Ø.4.x 14.8 3 4 3620016 Valve Spherical 3 5 36200366 Valve Spherical 3 5 36200366 Valve Spherical 3 6 701151 O-ring, Ø.7.13 x 2.62 3 7 36711501 Valve Samply 3 8 701002 O-ring, Ø.7.13 x 2.62 3 9 90260100 Seal, Ø.13, LP 3 9 90260100 Seal, Ø.13, LP 3 1 966700 Bernig, Ø.13 x 42 3 9 92026010 Seal, Ø.13, LP 3 1 966700 Bernig, Ø.13 x 42 3 9 9206700 Pulnger, Ø.13 x 42 3 9673800 Gasket, Ø.25 x 27 x 1.5 1 1 9680200 Pulnger, Ø.13 x 42 3<			-							1		
1 59121141 Manifod, Ø 15 1 24 90260200 Packing Ø 13, HP 3 2 36202551 Valve Cage 3 94767600 Spring, Ø 9.4 x 14.8 3 3 94767600 Spring, Ø 1.4 x 14.8 3 90507650 Anti-ext. Ring, Ø 15 3 4 36200266 Valve Spherical 3 56050801 Interned, Ring, Ø 15 3 5 36200366 Valve Seat, Inlet 3 27 90361200 O-ring, J 1.7 13 x 2.62 3 7 903671501 Valve Ration (ESN15106, ESN1310G) 1 6 701115 O-ring, Ø 2.0 2.5 x 2.62 3 27 90361200 O-ring, J 1.4 X 1.78 3 59020455 Crankshaft (ESN1510G, ESN1310G) 1 9 98222500 Valve Cap, M24 x 1.5 x 16.7 3 59210570 Support Ring, Ø 13 3 51 99066000 Sceniør (I 1.5 x 2.3 x 1.5 1 12 58040109 Plunger, Ø 15 x 42 3 39 98217900 Plug, 1/2" BSP x 10, Nickel 1 55 9039	No.	Part No.	Description	Qty.	No.	Part No.	Description	Qty.			Description	Qty.
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20 701016 O-ring, Ø 15.6 x 1.78 3 41 97739900 Piston Pin, Ø 14 x 34 3 63 91858500 Bearing, Needle 1 21 98213750 Outlet Valve Cap, M18x1.5x10 3 42 59030001 Connecting Rod 3 64 90308400 Screw, M8 x 30 4 22 99317500 Screw, M8 x 60 3 43 99309900 Connecting Rod Screw 6 65 99334600 Screw, 3/8"-16 x 1-1/4" 4 23 63101051 Head Ring, Ø 15 3 44 47150022 Crankcase Cover, Side 1 66 96710400 Washer, Ø 10.5 x 16 x 1 4	18	36719301	Complete Outlet Valve	3	39	90156550	Oil Seal, Ø 15 x 24 x 5.7	3	61	99179000	Screw, M6 x 6	1
21 98213750 Outlet Valve Cap, M18x1.5x10 3 42 59030001 Connecting Rod 3 22 99317500 Screw, M8 x 60 3 43 99309900 Connecting Rod Screw 6 64 90308400 Screw, M8 x 30 4 23 63101051 Head Ring, Ø 15 3 44 47150022 Crankcase Cover, Side 1 66 96710400 Washer, Ø 10.5 x 16 x 1 4	19	98196700	Plug, Nickel	3	40	59050066	Piston Guide	3	62	90169000	Oil Seal, Ø 45 x 62 x 8	1
22 99317500 Screw, M8 x 60 3 43 99309900 Connecting Rod Screw 6 65 99334600 Screw, 3/8"-16 x 1-1/4" 4 23 63101051 Head Ring, Ø 15 3 44 47150022 Crankcase Cover, Side 1 66 96710400 Washer, Ø 10.5 x 16 x 1 4	20	701016	O-ring, Ø 15.6 x 1.78	3	41	97739900	Piston Pin, Ø 14 x 34	3	63	91858500	Bearing, Needle	1
23 63101051 Head Ring, Ø 15 3 44 47150022 Crankcase Cover, Side 1 66 96710400 Washer, Ø 10.5 x 16 x 1 4	21	98213750	Outlet Valve Cap, M18x1.5x10	3	42	59030001	Connecting Rod	3	64	90308400	Screw, M8 x 30	4
	22	99317500	Screw, M8 x 60	3	43	99309900	Connecting Rod Screw	6	65	99334600	Screw, 3/8"-16 x 1-1/4"	4
44100251 Head Ring, Ø 13 3	23	63101051	Head Ring, Ø 15	3	44	47150022	Crankcase Cover, Side	1	66	96710400	Washer, Ø 10.5 x 16 x 1	4
		44100251	Head Ring, Ø 13	3			· · ·	·		·		

GENERAL PUMP <u>A member of the Interpump Group</u>

ESN Series

Triplex Plunger Pump, 1" Hollow Shaft, Nickel-Plated, Gas

REPAIR KITS

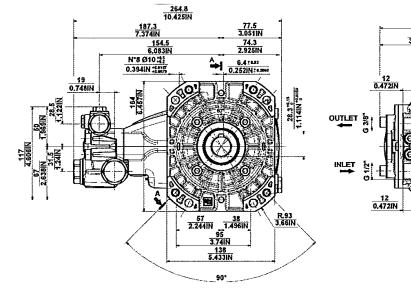
TORQUE SPECS*

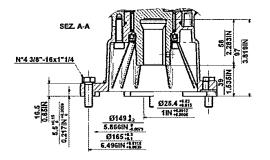
KIT NO.	K269	K292	K271	Ø 13			Ø 15		
Rit NO.	1205	N232	11271	K282	K287	K283	K288		
ITEM NO'S INCLUDED IN KIT	2, 3, 4, 5, 6, 13, 14, 15, 16, 17, (7), (18)	8, 9, 20, 21	39	23, 24, 25, 27, 29	23, 24, 25, 26, 27, 29, 30	23, 24, 25, 27, 29	23, 24, 25, 26, 27, 29, 30		
NUMBER OF ASSY'S IN KIT	6	6	3	3	1	3	1		
NO. OF CYLINDERS KIT SERVICES	3	3	3	3	1	3	1		

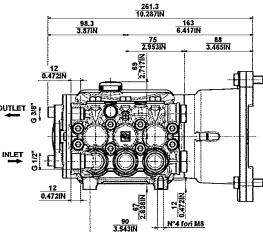
Position	FtLbs.	Nm.
9	96	130
10	4.5	6
19*	9.6	13
21	44.3	60
22	14.8	20
31	30	40
33	30	40
43	14.8	20
51	14.8	20
57	14.8	20
59	14.8	20
64	14.8	20

*Use Loctite 542 Red

DIMENSIONS







GENERAL PUMP 1174 Northland Drive • Mendota Heights, MN 55120 Phone: 651.686.2199 • Fax: 800.535.1745 • e-mail: sales@gpcompanies.com • www.generalpump.com Ref 300953 Rev.D 11-18

