EMPEROR

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GENERAL PUMP *A member of the Interpump Group* PLATINUM SERIES

FEATURES

- Features patented “high tech” packings:
  -dynamic low-pressure seal retainer
  -superior low-pressure seal
  -innovative intermediate ring
  -superior high-pressure seal
- Ceramic plungers
- Patent-pending inlet/outlet valve cage
- Forged Stainless Steel manifold (AISI420B), nickel-plated
- Heavy-duty tapered roller bearings
- Specifically designed to handle rigorous duty cycles, high temperatures and chemicals
- Ideal for use in car wash and other high pressure cleaning applications

Emperor
Pumps That Rule Any Environment

SPECIFICATIONS

Pump Model	PEHT2010S		PEHT2012S			PEHT2213S		PEHT2214S
Max Volume	4.00 GPM	3.43 GPM	4.76 GPM	3.96 GPM	2.64 GPM	5.55 GPM	3.43 GPM	4.00 GPM
Max Pressure	3,000 PSI							
Max RPM	1750 RPM	1450 RPM	1750 RPM	1450 RPM	950 RPM	1450 RPM	950 RPM	950 RPM
Horsepower	8.2 EBHP	7.0 EBHP	9.8 EBHP	8.1 EBHP	5.4 EBHP	11.4 EBHP	7.0 EBHP	8.2 EBHP
Inlet Pressures	Flooded to 70 PSI							
Max Fluid Temperature	185ºF							
Bore (in / mm)	.787 in./20 mm		.787 in./20 mm			.866 in./22 mm		.866 in./22 mm
Stroke (in / mm)	.394 in./10 mm		.472 in./12 mm			.512 in/13 mm		.551 in./14 mm
Oil Capacity	22 oz.							
Inlet Port Thread	1/2” - 14 BSP-F							
Discharge Port Thread	3/8” - 19 BSP-F							
Shaft Diameter	.945 in./24 mm							
Weight	21.0 lbs.							
Dimensions - Nominal	10.4” x 8.8” x 5.4”							

General Pump is a Member of The Interpump Group

QUALITY SYSTEM CERTIFICATION DNV·GL ISO 9001

Ref 310065 Rev. J
11-24

GENERAL PUMP

Instructions and Recommendations for the Installation of *PEHT Series Pumps*

The high-temperature pumps of the HT series have been designed for use in applications where the water must be preheated, such as in car wash, food and pharmaceutical industries.

Maximum temperature of the water through the pump is 185ºF (85ºC).

In order to obtain maximum performance in terms of duration of seals and valves, it is necessary to respect a few simple rules, as follows:

1) **In order to avoid damage caused by cavitation, the pump must be pressure fed.**

Note: Contact General Pump's technical sales department for guidance when operating the pump outside of the related inlet specs.

2) **The plumbing which feeds the pump must be of a diameter at least equal to the inlet port.** Also, follow the suggestions below:

   a) Make the plumbing as short and straight as possible, preferably in an upward direction to facilitate the expulsion of eventual air bubbles naturally if compatible with the requirements of the system.

   b) It is always useful to put a filter at the inlet with capacity of 4 to 5 times the flow of the pump, for example for a 4 gpm (15 l/min) pump, put a filter from 16 to 20 gpm (60-75 l/mi)The mesh size suitable for this application is 0.016" (.4 mm).

   c) It is extremely important to put a pressure switch on the suction port of the pump, and in any case downstream from the filter, so that it can stop the pump should the feed pressure drop by 20% due to the filter clogging or failure of the feed pump, etc.

3) **Change of oil**

   We recommend the ***first oil change after the first 50 hours***, with the ***pump stopped*** and the ***oil still warm***.

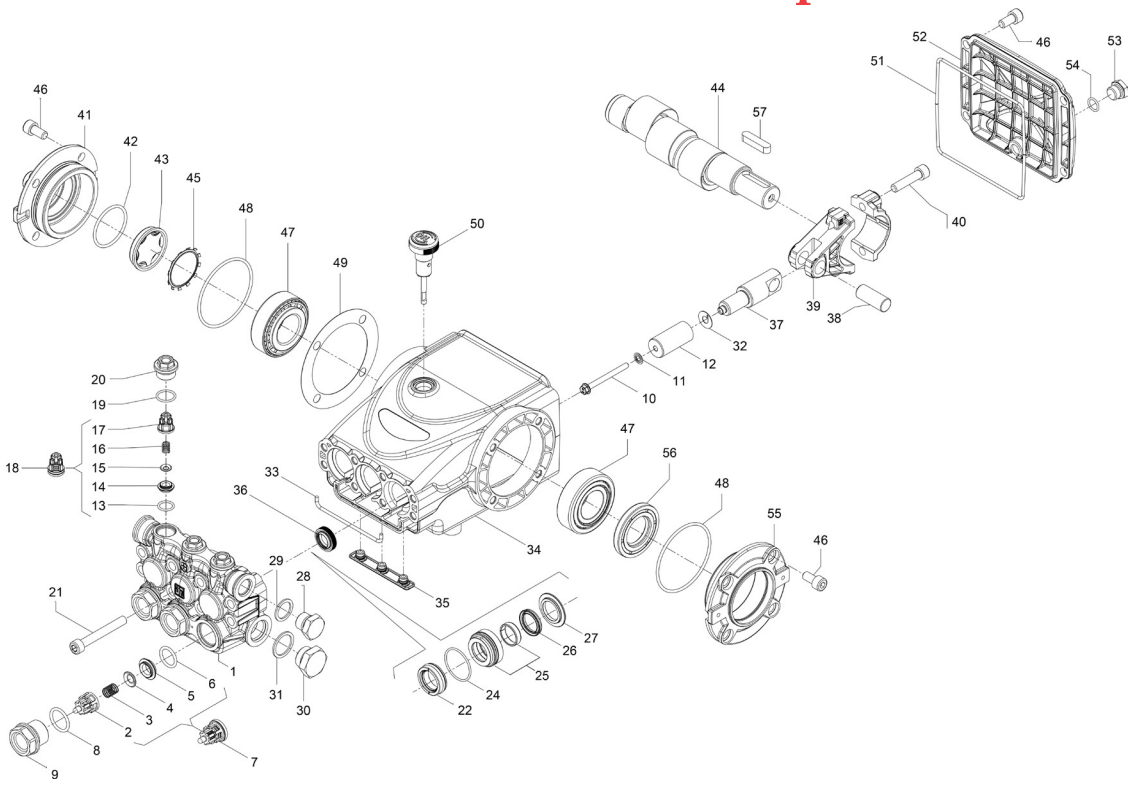
This change is not recommended because the oil has lost its properties, but rather to eliminate the impurities that have gotten into the oil during the running-in phase. If these impurities are not removed, but are allowed to remain in the oil, they *may cause premature wear* to the moving parts and the oil seals. **After this initial change, the oil can then be changed every three months or 300 hours of operation thereafter.**

Please note: If the pump works in conditions with high humidity and with sharp temperature changes, it is possible that condensation will appear inside the crankcase, which mixing with the oil can change its properties. This is easy to see because the oil changes to a white, milky color.

If the pump does not have excessive water leaking from the packings, and the oil becomes milky, the oil has to be changed more frequently. The percentage of water in the oil must not exceed 20%.

Use oil per the following chart:

CHART OF COMPATIBLE OILS	
General Pump	Series 100
BP	VISCO 2000
CASTROL	CWX
MOBIL	SUPER
SHELL	HELIX SUPER
TOTAL	QUARTZ 4000-5000



PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	59122036	Manifold, Ø 20	1	24.	90361200	O-ring, 31.47x1.78	3		59020235	Crankshaft	1
	59122136	Manifold, Ø 22	1	25.*	59211170	Support Ring, Ø 20	3			(PEHT2012S)	
2.	36202551	Valve Cage	3		59211870	Support Ring, Ø 22	3		59020335	Crankshaft,	1
3.	94737600	Spring, Ø 9.4x14.8	3	26.	90230000	Packing, Ø 22x28, LP	3			(PEHT2010S)	
4.	36711501	Valve, Spherical	3		90225000	Packing, Ø 20x16.5, LP	3		59020035	Crankshaft,	1
5.	36200366	Valve Seat, Inlet	3	27.	59211270	Packing, Ø 20, HT	3			(PEHT2214S)	
6.	701115	O-ring, Ø17.13v2.62	3		59211970	Packing, Ø 22, H7	3	45.	90075600	Retaining Clip	2
7.	36711501	Valve Assembly	3	28.	98209900	Plug, 3/8"x13	1	46.	99303900	Screw, M8x16	12
8.	701002	O-ring, Ø20.24x2.62	3	29.	96738000	Gasket, 17.5x23x1.5	1	47.	640047	Tapered Roller Bearing	2
9.	98222500	Valve Cap, M24x1.5x16.7	3	30.	98217900	Plug, 1/2" BSPx10	1	48.	701147	O-ring, Ø 67.95x2.62	2
10.	99169000	Plunger Bolt, M5x55	3	31.	96751400	Gasket, Ø 21.5x27x1.5	1	49.	97568000	Shim, 0.3 mm	1
11.	96690500	Washer, Ø 5x11.5x0.4	3	32.	96699000	Washer, Ø 7.5x23x0.5	3		97597800	Shim, 0.1 mm	1
12.	59040009	Plunger, Ø 20x42	3	33.	59211082	Gasket, Ø 3x103	1	50.	98210500	Oil Dipstick	1
	59040109	Plunger, Ø 22x42	3	34.	59010022	Crankcase	1	51.	90392200	O-ring, Ø133.02x2.62	1
13.	701014	O-ring, Ø 12.42x1.78	3	35.	58210451	Drip Cover	1	52.	59160022	Rear Cover	1
14.	36211366	Outlet Valve Seat	3	36.	90156550	Oil Seal, Ø 15x24x5.7	3	53.	98204250	Plug, 3/8"x9	1
15.	36211276	Outlet Valve Poppet	3	37.	59050066	Piston Guide	3	54.	701013	O-ring, Ø 10.82x1.78	1
16.	94733300	Spring, Ø 6.2x10.4	3	38.	97739900	Piston Pin, Ø 14x34	3	55.	47151022	Side Cover	1
17.	36211151	Outlet Valve Cage Guide	3	39.	59030001	Connecting Rod	3	56.	90164800	Oil Seal, Ø 30x55x7	1
18.	36719301	Complete Outlet Valve	3	40.	99309900	Connecting Rod Screw	6	57.	91489200	Key	1
19.	701016	O-ring, Ø 15.6x1.78	3	41.	47151222	Crankcase Cover, Side	1				
20.	98213750	Plug, M18x1.5x10	3	42.	90387700	O-ring, Ø 39.34x2.62	1	*		Items come pressed together	
21.	99317500	Screw, M8x60	8	43.	70211801	Sight Glass	1				
22.	90226000	Packing, Ø20x30x10, H.P.	3	44.	59020135	Crankshaft	1				
	90231200	Packing, Ø22x30x10, H.P	3			(PEHT2213S)					

REPAIR KITS

KIT NO.	K269	K292	K271	20 mm		22 mm	
				K350	K350C	K352	K352C
ITEM NO'S INCLUDED IN KIT	2, 3, 4, 5, 6, 14, 15, 16, 17 (7) (18)	8, 9, 19, 20	36	22, 24, 26	22, 24, 25, 26, 27	22, 24, 26	22, 23, 24, 25, 26, 27
NUMBER OF PIECES IN KIT	3 + 3	3 + 3	3	3	1	3	1

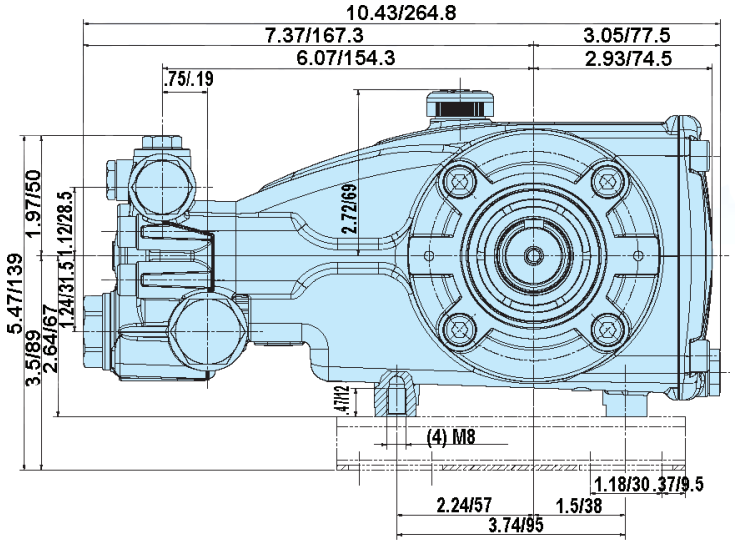
TORQUE SPECS*

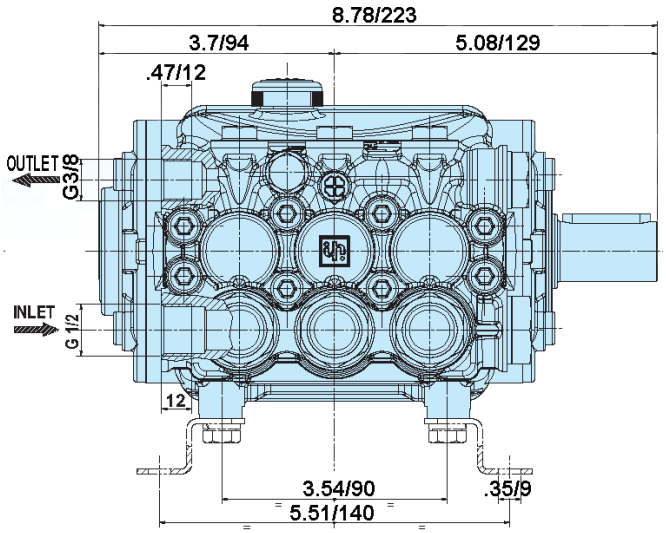
Position	Ft.-Lbs.	Nm.
9	95.88	130
10	4.43	6
20	44.25	60
21	14.75	20
28	29.5**	40
30	29.5	40
40	14.75	20
46	14.75	20
53	14.75	20

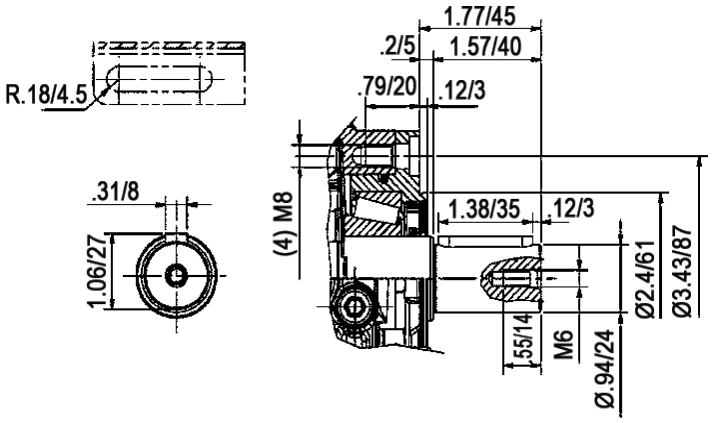
*Decrease torque by 20% if threads are lubricated.

**Use Loctite 542.

DIMENSIONS







WARNING: High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices properly could result in personal injury or damage to pump or property. GP does not assume any liability or responsibility for the operation of the user's high pressure system.

WARNING: This product can expose you to chemicals including lead, which is know to the state of California to cause cancer and birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov

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