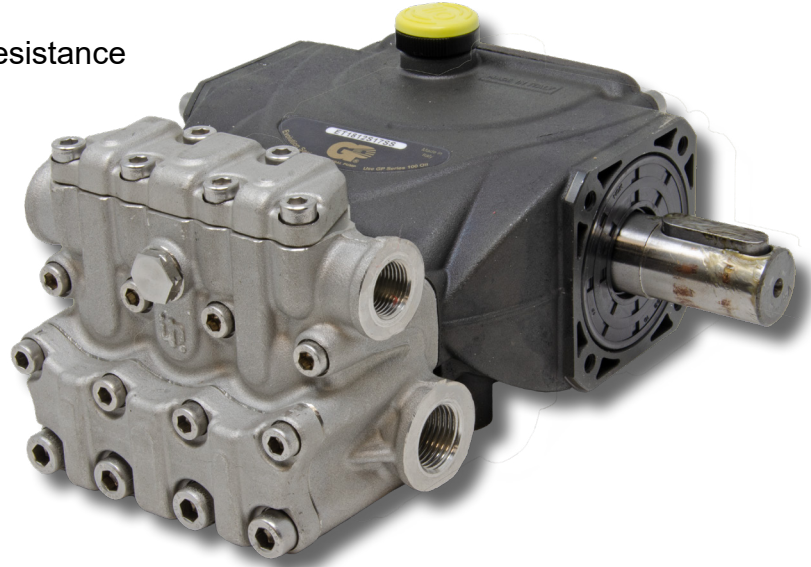


**Triplex Plunger Pump, Solid Shaft, SS, 1750 RPM****FEATURES**

- 316 SS fluid end for superior corrosion resistance
- New Generation seal package
- Dust protection chamber
- Solid ceramic plungers
- Oversized plunger guide
- Optimized inlet and outlet valves
- Oversized crankcase

**SPECIFICATIONS**

<b>Pump Model</b>	<b>ET1813S17SS(L)</b>
<b>Max Volume</b>	3.7 GPM
<b>Max Discharge Pressure</b>	2,175 PSI
<b>Horsepower</b>	5.5 EBHP
<b>Max Pump Speed</b>	1750 RPM
<b>Inlet Pressures</b>	Flooded to 70 PSI
<b>Plunger Bore</b>	.708 in./18 mm
<b>Plunger Stroke</b>	.512 in./13 mm
<b>Oil Capacity</b>	8.5 oz.
<b>Max Fluid Temperature</b>	165° F
<b>Inlet Port Thread</b>	1/2"-14 BSP-F
<b>Discharge Port Thread</b>	3/8"-19 BSP-F
<b>Shaft Diameter</b>	.945 in./24 mm
<b>Weight</b>	11.0 lbs.
<b>Dimensions</b>	8" x 7.4" x 4.7"

TRIPLEX

TRIPLEX



General Pump  
is a member of  
the Interpump Group



Ref 301161 Rev. C  
11-24



# Instructions and Recommendations for the Installation of *ET Series Pumps*

Maximum temperature of the water through the pump is 165°F (73°C).

In order to obtain maximum performance in terms of duration of seals and valves, it is necessary to respect a few simple rules, as follows:

- 1) **In order to avoid damage caused by cavitation, the pump must be pressure fed.**

Note: Contact General Pump's technical sales department for guidance when operating the pump outside of the related inlet specs.

- 2) **The plumbing which feeds the pump must be of a diameter at least equal to the inlet port.**

Also, follow the suggestions below:

- a) Make the plumbing as short and straight as possible, preferably in an upward direction to facilitate the expulsion of eventual air bubbles naturally if compatible with the requirements of the system.
- b) It is always useful to put a filter at the inlet with capacity of 4 to 5 times the flow of the pump, for example for a 4 gpm (15 l/min) pump, put a filter from 16 to 20 gpm (60-75 l/min). The mesh size suitable for this application is 0.016" (.4 mm).
- c) It is extremely important to put a pressure switch on the suction port of the pump, and in any case downstream from the filter, so that it can stop the pump should the feed pressure drop by 20% due to the filter clogging or failure of the feed pump, etc.

- 3) **Change of oil**

We recommend the **first oil change after the first 50 hours**, with the **pump stopped** and the **oil still warm**.

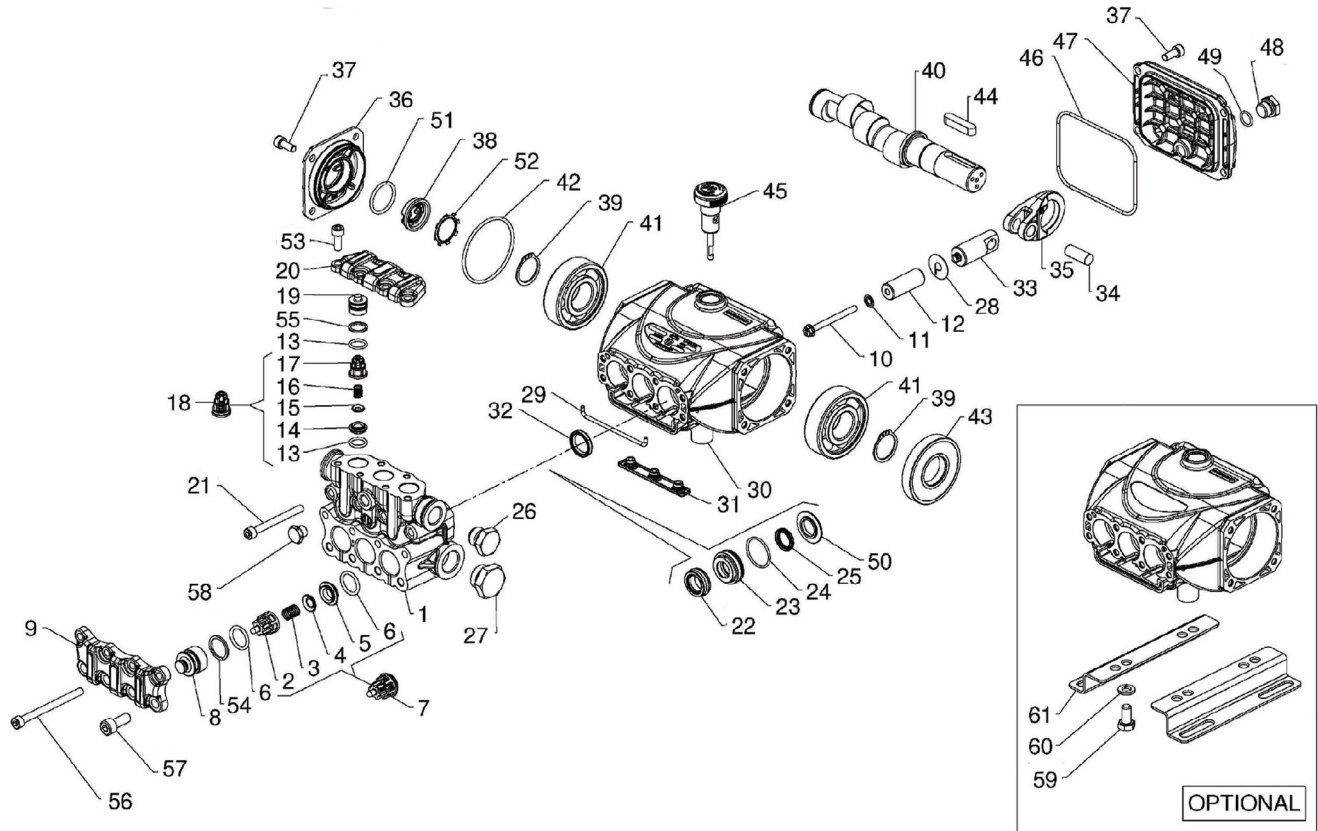
This change is not recommended because the oil has lost its properties, but rather to eliminate the impurities that have gotten into the oil during the running-in phase. If these impurities are not removed, but are allowed to remain in the oil, they *may cause premature wear* to the moving parts and the oil seals. **After this initial change, the oil can then be changed every three months or 300 hours of operation thereafter.**

Please note: If the pump works in conditions with high humidity and with sharp temperature changes, it is possible that condensation will appear inside the crankcase, which mixing with the oil can change its properties. This is easy to see because the oil changes to a white, milky color.

If the pump does not have excessive water leaking from the packings, and the oil becomes milky, the oil has to be changed more frequently. The percentage of water in the oil must not exceed 20%.

Use oil per the following chart:

CHART OF COMPATIBLE OILS	
General Pump	Series 100
BP	VISCO 2000
CASTROL	CWX
MOBIL	SUPER
SHELL	HELIX SUPER
TOTAL	QUARTZ 4000-5000



**PARTS LIST**

ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY	ITEM	PART NO.	DESCRIPTION	QTY
1.	53123936	Manifold, Ø 18	1	22.	90221000	Packing, Ø 18, HP	3	43.	90164100	Oil Seal, Ø25x62x10	1
2.	36202551	Inlet Valve Guide	3	23.	53210956	Support Gasket, Ø 18	3	44.	91489200	Crankshaft Key	1
3.	94737300	Spring, Ø 9.4x14.8	3	24.	90220000	Packing, Ø 18, LP	3	45.	98210800	Oil Dipstick	1
4.	36200176	Valve, Spherical	3	25.	90360400	O-ring, 25.12x1.78	3	46.	90391700	O-ring, Ø88.57X2.62	1
5.	36203666	Valve Seat	3	26.	98210066	Plug, G3/8"x13	1	47.	53160022	Rear Cover	1
6.	701115	O-ring, Ø17.13x2.62	3	27.	98218000	Plug, G1/2"x13	1	48.	98204000	Plug, G1/4x9	1
7.	36713001	Valve Assembly	3	28.	96699000	Washer, Ø7.5x23x.5	3	49.	701013	O-ring, Ø10.82x1.78	1
8.	53212556	Inlet/Outlet Valve Cap	3	29.	53210382	Gasket, Ø3x85	1	50.	53211056	Support Ring Ø18	3
9.	53212336	Valve Plate	3	30.	53010022	Crankcase	1	51.	90385900	O-ring, Ø25.07x2.62	1
10.	99169000	Plunger Bolt, M5x55	3	31.	58210451	Cover	1	52.	90067100	Stop Ring	1
11.	96690500	Washer, Ø 5x11.5x0.4	3	32.	90159300	Oil Seal, Ø18x24x4	3	53.	99186800	Screw, M6x18	6
12.	63040509	Plunger, Ø 18x38.5	3	33.	53050166	Plunger Guide	3	54.	90514650	Ring, Ø22.4x18.3x1.5	3
13.	90367400	O-ring, Ø 12x2	6	34.	97733800	Pin, Ø10x26.5	3	55.	90509300	Ring, Ø16.4x13.2x1.3	3
14.	53211166	Valve Seat	3	35.	53030022	Connecting Rod	3	56.	99199830	Screw, M6x75	4
15.	36211276	Valve, Spherical	3	36.	53150022	Side Cover	1	57.	99305800	Screw, M8x25	4
16.	94733300	Spring, Ø6.7x10.8	3	37.	99183800	Screw, M6x14	8	58.	98197200	Plug, G1/8x8	1
17.	36211151	Outlet Valve Cage Guide	3	38.	53210851	Oil Sight Glass	1	59.	99303700	Screw, M8x16	4
18.	36724501	Complete Outlet Valve	3	39.	90063500	Stop Ring	2	60.	96701600	Washer, Ø.4x14.4x2.0	4
19.	36217851	Inlet/Outlet Valve Cap	3	40.	53020035	Crankshaft, 13.0 mm	1	61.	50200074	Pump Feet	2
20.	53212436	Valve Plate	3	41.	91832800	Premium Bearing	2				
21.	99199200	Screw, M6x60	8	42.	90389800	O-ring, Ø56.82x2.62	1				

**REPAIR KITS**

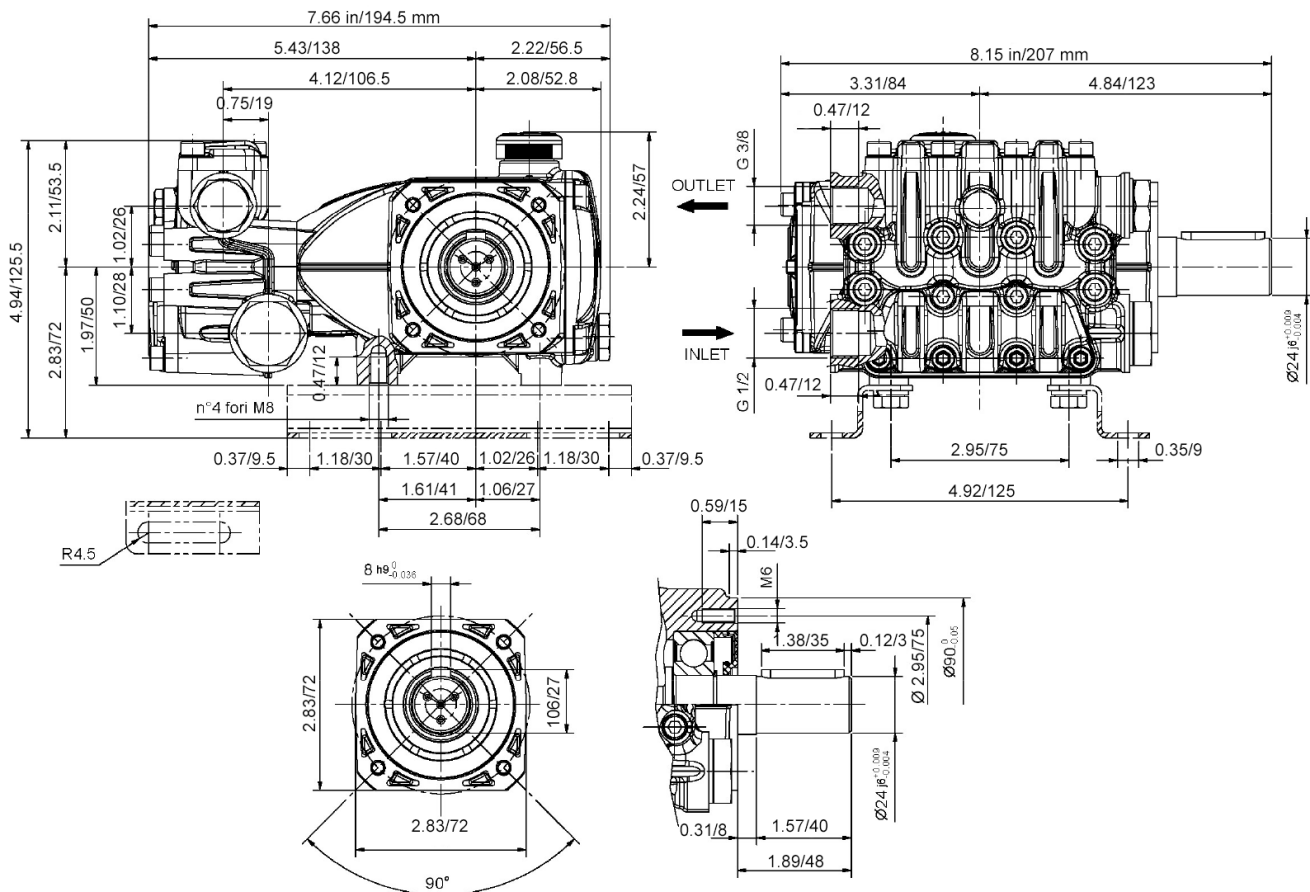
KIT NO.	K341	K334	K311	Ø 18	
				K339	K340
ITEM NO'S INCLUDED IN KIT	2, 3, 4, 5, 6, (7)	13, 14, 15, 16, 17, (18)	32	22, 24, 25	22, 23, 24, 25, 50
NUMBER OF ASSY'S IN KIT	6	6	3	3	1
NO. OF CYLINDERS KIT SERVICES	3	3	3	3	1

**TORQUE SPECS\***

Position	Ft.-Lbs.	Nm.
10	4.4	6
21	8.9	12
26	29.5	40
27	29.5	40
37	7.4	10
48	14.8	20
53	8.9	12
56	8.9	12
57	41.3	30
58	9.6	13
59	14.8	20

\*Decrease torque by 20% if threads are lubricated.  
\*\*Use Loctite 542 Red

**DIMENSIONS**



**WARNING: High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices properly could result in personal injury or damage to pump or property. GP does not assume any liability or responsibility for the operation of the user's high pressure system.**



WARNING: This product can expose you to chemicals including lead, which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information, go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

