Hi-Draw Downstream Injector - Stainless Steel

## **FEATURES**

- Up to 20% injection draw rate
- Available with both fixed and adjust able barbs
- · Made in the USA
- A cost effective solution to your chemical application needs

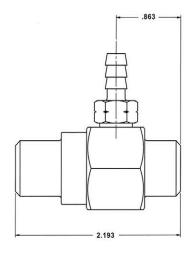


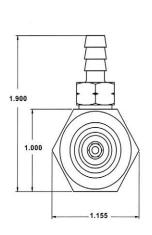


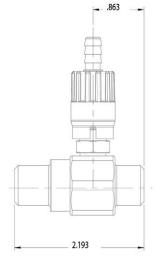
# **SPECIFICATIONS**

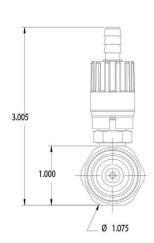
Model	100873	100874	100875	100861	100862	100863		
Style		Fixed		Adjustable				
Operating Pressure	5,000 PSI							
Flow Range	2-3 GPM	2-3 GPM 3-5 GPM		2-3 GPM	3-5 GPM	5-8 GPM		
Port Size	Inlet: 3/8" NPT-M Discharge: 3/8" NPT-M Chemical Port: 1/4" Hose Barb							
Max Temp	190° F							
Dimensions	2	.2" x 1.15" x 1.9	9"	2.2" x 1.07" x 3.0"				
Weight	.2 lb							
Materials	Stainless Steel, Viton							

## **DIMENSIONS**















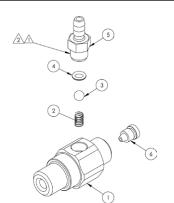
## INSTALLATION

This product is to be used with clean, fresh water. For different or corrosive liquids, contact GP Technical Service Department. With not clean liquids, appropriate filtration should be installed. Select the injector based on the nominal operating rating: system rated pressure, max flow and max temperature. Install valve with direction arrow pointing downstream. For proper operation a control device such as a dual lance wand, quick couple nozzles, or an adjustable nozzle holder must be used to lower the system pressure at the nozzle.

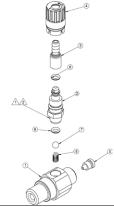
Under no circumstances should the pressure of the system exceed the maximum rated pressure of any component.

#### **TROUBLESHOOTING**

PROBLEM	CAUSE	SOLUTION				
Injector will not draw liquid	Incorrect nozzle	Check and change nozzle				
	System is not in low pressure mode	Change or adjust nozzle to put system in low pressure mode				
	Discharge hose is too long	Reduce length of discharge hose or change injector*				
	Chemical line is clogged	Clear chemical line of obstruction				
Rate of draw seems too slow	Discharge hose is too long	Reduce length of discharge hose or change injector*				
	Air leak in chemical line	Locate and repair leak				
	Chemical is too viscous	Reduce chemical with water to decrease its viscosity				
Chemical injector is leaking	Obstruction in hose barb checkvalve	Disassemble and remove obstruction				
from hose barb						
	Damaged o-ring in checkvalve	Remove and replace o-ring				
Excessive pressure load	Clogged injector	Clear injector orifice of obstruction				
on pump, motor or engine	Improperly sized injector orifice	Change orifice*				
*Contact GP Technical Service for Assistance						



- Apply Loc-tite® 242 to threads for re-assembly
- 2 Torque to 60 in/lbs for re-assembly



No.	Part No.	Description	Qty.	No.	Part No.	Description	Qty.
1	520180	Housing, Injector, SS	1	1	520180	Housing, Injector, SS	1
2*†	720049	Spring	1	2	520308	Post, Adjustable Hose Barb, 316SS	1
3*	520167	Ball, Injector, 316 SS	1	3	520177	Barb, Adj. Hose Barb, SS	1
			1	4	660166	Knob, Adj. Hose Barb	1
	640065	Ball, Injector, Ceramic (optional)	1		520116	Nozzle, injector, .070 Dia, 303 SS (100861)	
4*†	701501	O-ring, 70 Duro Viton, .208x.070	1	5	520066	Nozzle, injector, .083 Dia, 303 SS (100862)	1 1
5	520181	Hose Barb, SS	1		520065	Nozzle, injector, .086 Dia, 303 SS (100863)	
	520116	Nozzle, .070, 303 SS (100873)	1	6*†	701501	O-ring, 70 Duro Viton, .208x.070	2
6	520066	Nozzle, .083, 303 SS (100874)	1	7*	520167	Ball, Injector, 316 SS	1
	520065	Nozzle, .086, 303 SS (100875)	1	†	640065	Ball, Injector, Ceramic (optional)	
*	100803	Repair Kit		8*†	720049	Spring	1
+	100804	Repair Kit Acid (optional)		*	100816	Repair Kit, Adj.	
	100004	Repair Michald (optional)		+	100817	Repair Kit Acid, Adi. (optional)	

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