GENERAL PUMP <u>A member of the Interpump Group</u>

Dual Hi-Draw Injectors

Hi-Draw Downstream Chemical Injector - Dual

FEATURES

- Up to a 20% injection draw rate
- Available with both fixed and adjustable barbs
- Made in the USA
- A cost effective solution to your chemical application needs



SPECIFICATIONS

| Model | | 100790 | 100791 | 100785 | 100786 | |
|--------------------|----------------|-------------------------------|----------------|--------------------|----------------|--|
| Style | | Fixed | | Adjustable | | |
| Operating Pressure | | 4500 PSI | | | | |
| Flow Range | | 3 - 5 GPM | | | | |
| Orifice Diameter | | .083" (2.1 mm) | .091" (2.3 mm) | .083" (2.1 mm) | .091" (2.3 mm) | |
| Port Sizes | Inlet: | 3/8" NPT-M | | | | |
| | Outlet: | 3/8" NPT-M | | | | |
| | Chemical Port: | (2) 1/4" Hose Barb | | | | |
| Max Temp | | 190° F | | | | |
| Dimensions | | 2.5" x 1.3" x 2.2" | | 4.3" x 1.8" x 2.2" | | |
| Weight | | .2 lb. | | | | |
| Materials | | Brass, Stainless Steel, Viton | | | | |

DIMENSIONS

3/8" NPT-F 3/8" NPT-F (2,2) (2,2) (1,3)(1

WARNING: High Pressure Systems require a primary pressure regulating device (i.e. regulator, unloader) and a secondary pressure relief device (i.e. pop-off valve, relief valve). Failure to install such relief devices properly could result in personal injury or damage to pump or property. GP does not assume any liability or responsibility for the operation of the user's high pressure system.



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INSTALLATION

This product is to be used with clean, fresh water. For different or corrosive liquids, contact GP Technical Service Department. With not clean liquids, appropriate filtration should be installed. Select the injector based on the nominal operating rating: system rated pressure, max flow and max temperature. Install valve with direction arrow pointing downstream. For proper operation a control device such as a dual lance wand, quick couple nozzles, or an adjustable nozzle holder must be used to lower the system pressure at the nozzle.

Under no circumstances should the pressure of the system exceed the maximum rated pressure of any component.

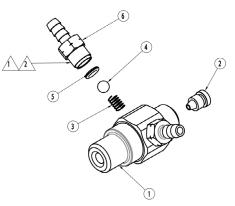
TROUBLESHOOTING

| PROBLEM | CAUSE | SOLUTION | |
|---|--|---|--|
| Injector will not draw liquid | Incorrect nozzle System is not in low pressure mode Discharge hose is too long | Check and change nozzle Change or adjust nozzle to put system in low pressure mode Reduce length of discharge hose or | |
| | Chemical line is clogged | change injector* Clear chemical line of obstruction | |
| Rate of draw seems too slow | Discharge hose is too long Air leak in chemical line Chemical is too viscous | Reduce length of discharge hose or change injector* Locate and repair leak Reduce chemical with water to decrease its viscosity | |
| Chemical injector is leaking from hose barb | Obstruction in hose barb checkvalve Damaged o-ring in checkvalve | Disassemble and remove obstruction Remove and replace o-ring | |
| Excessive pressure load on pump, motor or engine | Clogged injector Improperly sized injector orifice | Clear injector orifice of obstruction Change orifice* | |
| | *Contact GP Technical Service for Assista | ance | |

PARTS LIST

Apply Loc-tite® 545 (p/n 800046) to threads for re-assembly

Torque to 60 in/lbs for re-assembly



| Item | Part Number | Description | QTY. |
|-------|----------------|------------------------------------|------|
| KIT * | 100803 | Repair Kit (2 required) | 1 |
| KIT † | 100804 | Acid Kit (Optional) (2 required) | 1 |
| KIT # | 101137 | Repair Kit | 1 |
| 1 | 510423 | Housing, Injector | 1 |
| | 520115 | Nozzle, .083, 303 SS (100785) | 1 |
| 2 | 520127 | Nozzle, .091, 303 SS (100786) | 1 |
| 3*†# | 720049 | Spring | 2 |
| 4*# | 520167 | Ball, Injector, 316 SS | 2 |
| † | 640065 | Ball, Injector, Ceramic (Optional) | 2 |
| 5*†# | 701501 | O-ring, 70 Duro, Viton, .208x.070 | 4 |
| 6# | 510413 | Post, Adj. Hose Barb | 2 |
| 7# | 510412 | Hose Barb, Brass | 2 |
| 8# | 660166 | Knob | 2 |

| Item | Part Number | Description | QTY. |
|-------|----------------|------------------------------------|------|
| KIT * | 100803 | Repair Kit (2 required) | 1 |
| KIT † | 100804 | Acid Kit (Optional) (2 required) | 1 |
| 1 | 510423 | Housing, Injector | 1 |
| 2 | 520115 | Nozzle, .083, 303 SS (100790) | 1 |
| | 520127 | Nozzle, .091, 303 SS (100791) | 1 |
| 3*† | 720049 | Spring | 2 |
| 4* | 520167 | Ball, Injector, 316 SS | 2 |
| † | 640065 | Ball, Injector, Ceramic (Optional) | 2 |
| 5*† | 701501 | O-ring, 70 Duro, Viton, .208x.070 | 2 |
| 6 | 510341 | Hose Barb, Brass | 2 |



Ref 301041 Rev. B